

A General Approach to Robust Design Optimization with Multilevel Uncertainty

Xiaoping Du

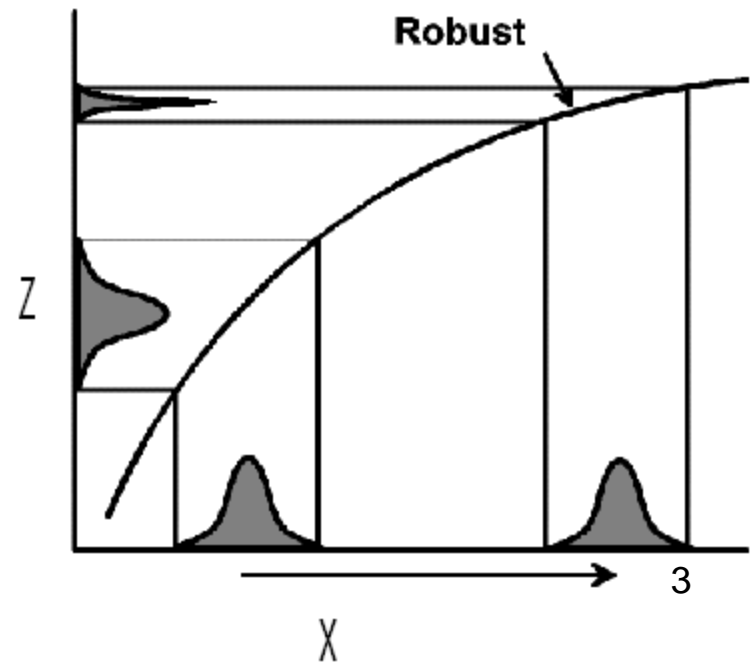
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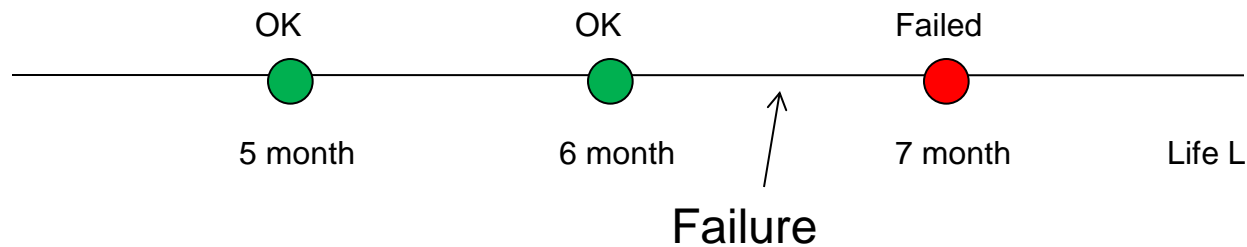
Robustness

- Products function regardless of variations in environments.
- Degree of insensitivity to uncertainties.
- Performance $Z = f(X)$



Uncertainties in Input X

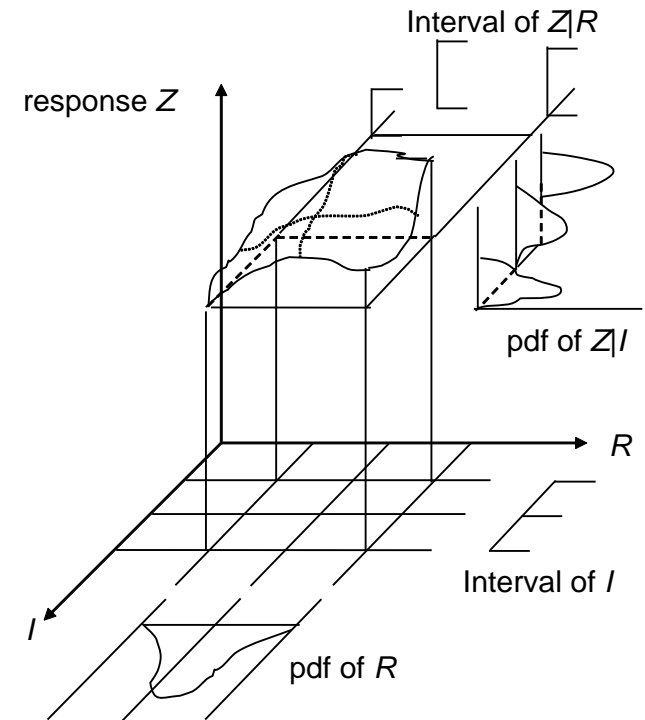
- $X=(R,I)$
- Random variables R
- Interval variables I
 - Tolerance, $d = 10 \pm 0.01$ mm
 - Periodic condition monitoring, $6 \text{ mo} < L < 7 \text{ mo}$



Robustness with R and I

- Robustness measured by standard deviation (std) of Z , σ_Z
- Because of **I**,

$$\sigma_Z^{\min} \leq \sigma_Z \leq \sigma_Z^{\max}$$



Robustness Assessment

- Given
 - Distributions of **R**
 - Width of **I**
 - Find
 - Effect of **R**: average std
- Effect of **I**, std difference

$$\bar{\sigma}_Z = \frac{1}{2} (\sigma_Z^{\max} + \sigma_Z^{\min})$$

$$\delta\sigma_Z = \sigma_Z^{\max} - \sigma_Z^{\min}$$

Semi-2nd-Order Approximation

$$\Delta f(\mathbf{R}, \mathbf{I}) = \nabla_{\mathbf{R}}^T \Delta \mathbf{R} + \nabla_{\mathbf{I}}^T \Delta \mathbf{I} + \frac{1}{2} \Delta \mathbf{X}^T \nabla^2 \Delta \mathbf{X}$$

Interaction terms of
R and **I** are kept.

$$\nabla^2 = \begin{pmatrix} & & & \frac{\partial^2 g}{\partial R_1 \partial I_1} & \cdots & \frac{\partial^2 g}{\partial R_1 \partial I_{nI}} \\ & & 0 & \cdots & \cdots & \cdots \\ & & & \frac{\partial^2 g}{\partial R_{nR} \partial I_1} & \cdots & \frac{\partial^2 g}{\partial R_{nR} \partial I_{nI}} \\ \frac{\partial^2 g}{\partial R_1 \partial I_1} & \cdots & \frac{\partial^2 g}{\partial R_1 \partial I_{nI}} & & & \\ \cdots & \cdots & \cdots & & & 0 \\ \frac{\partial^2 g}{\partial R_{nR} \partial I_1} & \cdots & \frac{\partial^2 g}{\partial R_{nR} \partial I_{nI}} & & & \end{pmatrix}$$

σ_z Bounds

$$\sigma_z = \sqrt{\sum_{i=1}^{nR} \left(\frac{\partial f}{\partial R_i} \Big|_{\bar{\mathbf{R}}, \bar{\mathbf{I}}} + \sum_{j=1}^{nI} \frac{\partial^2 f}{\partial R_i \partial I_j} \Big|_{\bar{\mathbf{R}}, \bar{\mathbf{I}}} \Delta I_j \right)^2} \sigma_{Ri}^2$$

Calls f function $(nR + 3 \times nR \times nI + 1)$ times

For σ_z^{\min}

$$\min_{\mathbf{I}} \sum_{i=1}^{nR} \left(\frac{\partial f}{\partial R_i} \Big|_{\bar{\mathbf{R}}, \bar{\mathbf{I}}} + \sum_{m=1}^{nI} \frac{\partial^2 f}{\partial R_i \partial I_j} \Big|_{\bar{\mathbf{R}}, \bar{\mathbf{I}}} \Delta I_j \right)^2 \sigma_i^2$$

s.t. $\mathbf{I}^l \leq \mathbf{I} \leq \mathbf{I}^u$

No f function calls

Robust Design

Example 1: 4-Bar Linkage

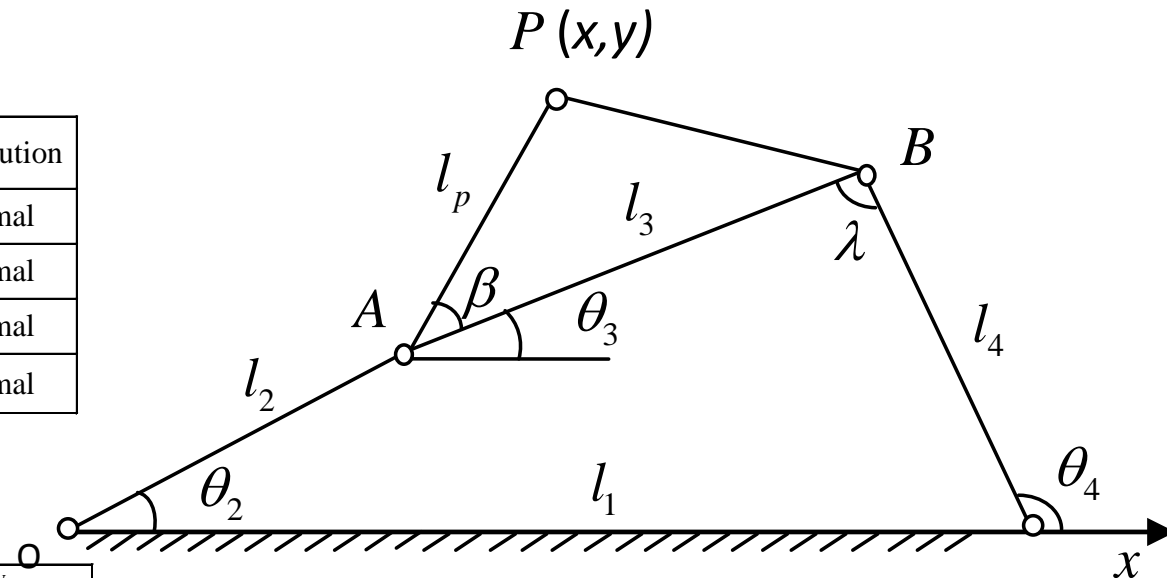
Single Discipline

Random variables

Variable	Mean	Standard Deviation	Distribution
$R_1(l_2)$	51.68mm	0.20 mm	Normal
$R_2(l_3)$	297.06mm	0.20 mm	Normal
$R_3(l_4)$	197.08mm	0.20 mm	Normal
$R_4(l_p)$	99.11mm	0.20 mm	Normal

Interval variables

Variable	I^L	I^U
$I_1(l_1)$	$\bar{l}_1 - 0.5 \text{ mm}$	$\bar{l}_1 + 0.5 \text{ mm}$
$I_2(\beta)$	$\bar{\beta} - 1^\circ$	$\bar{\beta} + 1^\circ$



Output: $P(x,y)$

4-Bar Linkage - Results

	GRA	MCS
at 10°	(0.178,0.203) mm	(0.172,0.207) mm
at 10°	(0.177 ,0.203) mm	(0.171,0.207) mm
at 60°	(0.149,0.260) mm	(0.148,0.261) mm
at 60°	(0.148 ,0.259) mm	(0.146 ,0.259) mm

GRA: General robustness assessment

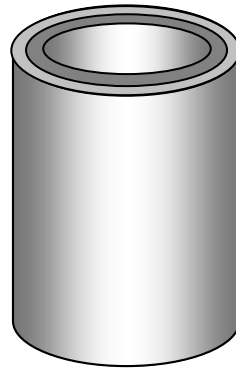
Multidisciplinary Cylinder Problem

Output: $P(x,y)$

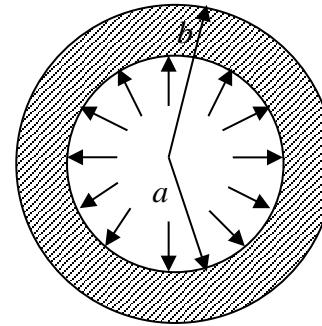
$$Z_1^{(1)} = \sigma_a - S$$

$$Z_1^{(2)} = \sigma_b - S$$

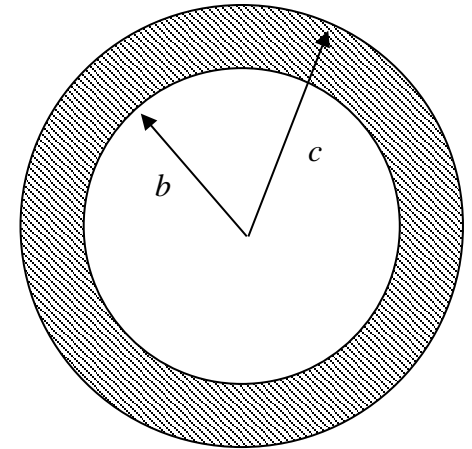
σ_a and σ_b : stresses
at a and b
S: strength



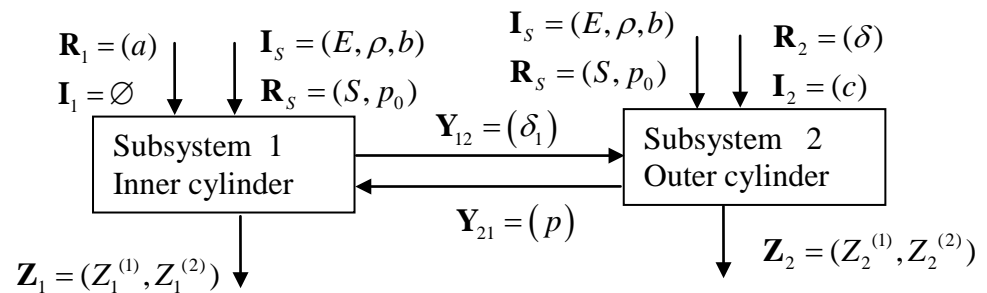
Compound cylinder system



Subsystem 1: Inner cylinder



Subsystem 2: Outer cylinder



Cylinder Problem

Random variables

Variables	Mean	Standard Deviation	Distribution
S	10.0×10^3 psi	1.0×10^3 psi	Normal
p_0	20.0×10^3 psi	2.0×10^3 psi	Normal
a	75 in	0.1 in	Normal
δ	0.004 in	0.0004 in	Normal

Interval variables

Variables	I^L	I^U
E	$30 \times 10^6 \times (1 - 2\%)$ psi	$30 \times 10^6 \times (1 + 2\%)$ psi
ρ	$0.3 \times (1 - 2\%)$	$0.3 \times (1 + 2\%)$
b	9.95 in	10.05 in
c	14.95 in	15.05 in

Result

	GRA	MCS
$\sigma_{Z_1}^{\max}$ (psi)	$[3.485 \times 10^3 \ 2.444 \times 10^3]$	$[3.597 \times 10^3 \ 2.570 \times 10^3]$
$\sigma_{Z_1}^{\min}$ (psi)	$[3.484 \times 10^3 \ 2.419 \times 10^3]$	$[3.562 \times 10^3 \ 2.515 \times 10^3]$
$\sigma_{Z_2}^{\max}$ (psi)	$[2.40 \times 10^3 \ 1.667 \times 10^3]$	$[2.544 \times 10^3 \ 1.750 \times 10^3]$
$\sigma_{Z_2}^{\min}$ (psi)	$[2.373 \times 10^3 \ 1.667 \times 10^3]$	$[2.50 \times 10^3 \ 1.724 \times 10^3]$

Conclusions

- The robustness assessment is efficient.
- The accuracy is good when standard deviations and widths are small.
- The method is not applicable when the performance function is expanded at a saddlepoint.
- Future work will be the use of the method for robust design.

Acknowledgement

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