# Machine Design Under Uncertainty



#### MISSOURI UNIVERSITY OF SCIENCE AND TECHNOLOGY

# **Outline**

- Uncertainty in mechanical components
- Why consider uncertainty
- Basics of uncertainty
- Uncertainty analysis for machine design
- Examples
- Conclusions

#### Uncertainty in Mechanical Components

- A simply-supported beam has a diameter of 1.25 in. The deflection at  $x = 10$  in should be less than  $\delta = 0.00375$  in. Can the requirement be met?
- Everything is modeled perfectly.
- In reality, the forces and dime random.
- So is the deflection.



#### Where Does Uncertainty Come From?

- Manufacturing impression
	- Dimensions of a component
	- Material properties
- Environment
	- Loading
	- Temperature
	- Different users

# Why Consider Uncertainty?

- We know the true solution.
- We know the effect of uncertainty.
- We can make more reliable decisions.

# How Do We Model Uncertainty?

• We use probability distributions to model parameters with uncertainty.



# Probability Distribution

• With more samples, we can draw a histogram.

- If y-axis is frequency and the number of samples is infinity, we get a probability density function (PDF)  $f(x)$ .
- The probability of  $a \le X \le b$ .

 $Pr\{a \leq X \leq b\} = \int_{a}^{b}$  $\boldsymbol{b}$  $f(x)dx$ 





## Normal Distribution

- $X \sim N(\mu, \sigma^2)$
- $F(x) = Pr{X < x}$ : cumulative distribution function (CDF)
- $Pr\{a < X < b\} = F(b) F(a)$

• 
$$
\Pr\{X < x\} = \Phi\left(\frac{x - \mu_Y}{\sigma_Y}\right)
$$

•  $Pr{X > x} = 1 - Pr{X <$ 



#### More about Standard Deviation  $\sigma$  (std)

- It indicates how data spread around the mean.
- It is always non-negative.
- High std means
	- High dispersion
	- High uncertainty
	- High risk

## More Than One Random Variables

• If

$$
-X_i \sim N(\mu_i, \sigma_i^2)
$$
  
\n
$$
-X_i (i = 1,2,\cdots, n) \text{ are independent}
$$
  
\n
$$
-Y = c_0 + c_1 X_1 + c_2 X_2 + \cdots + c_n X_n
$$
  
\n
$$
-c_i (i = 1,2,\cdots, n) \text{ are constants.}
$$

• Then

$$
- Y \sim N(\mu_Y, \sigma_Y^2)
$$
  
-  $\mu_Y = c_0 + c_1\mu_1 + c_2\mu_2 + \dots + c_n\mu_n$   
-  $\sigma_Y = \sqrt{c_1^2 \sigma_1^2 + c_2^2 \sigma_2^2 + \dots + c_n^2 \sigma_n^2}$ 

# Reliability

- Reliability is the ability of a component to perform its intended function without failure.
- Reliability is measure by the probability of such ability.
- $R = Pr{g(X) > 0}$ 
	- $-\mathbf{X}$ : random variables
	- $-g(\cdot)$ : limit-state function
	- If  $g(X)$ <0, a failure occurs
- Probability of failure  $p_f = \Pr\{g(\mathbf{X}) < 0\} = 1 R$

#### First Order Second Moment Method (FOSM)

- Assume  $X_i \sim N(\mu_i, \sigma_i^2)$  and are independent
- First order Taylor expansion

$$
Y = g(\mathbf{X}) \approx g(\mathbf{\mu}) + \sum_{i=1}^{n} \frac{\partial g}{\partial x_i} (X_i - \mu_i)
$$
  

$$
\mathbf{\mu} = (\mu_1, \mu_2, \cdots, \mu_n)
$$

• 
$$
Y \sim N(\mu_Y, \sigma_Y^2), \mu_Y = g(\mu), \sigma_Y^2 = \sum_{i=1}^n \left(\frac{\partial g}{\partial x_i}\right)^2 \sigma_i^2
$$

• 
$$
p_f = Pr{g(\mathbf{X}) < 0} = \Phi\left(\frac{-\mu_Y}{\sigma_Y}\right)
$$

# Monte Carlo Simulation (MCS)\*

#### A sampling-based simulation method



## Step 1: Sampling on random variables

- Generate samples of input random variables according to their distributions.
- For example, for  $X_i \sim N(\mu_i, \sigma_i^2)$ , samples can be generated by Matlab.
	- $-$  Matlab normrnd( $\mu_i$ ,  $\sigma_i$ , 1, N) produces a row vector of  $N$  random samples.
	- Excel can also be used.

## Step 2: Obtain Samples of Output

• Suppose *N* sets of random variables have been generated

$$
\mathbf{x}_i = (x_{i1}, x_{i2}, \cdots, x_{in}), i = 1, 2, \cdots, N
$$
  
N is the number of simulations

• Then samples of output s are calculated a  $y_i = g(\mathbf{x}_i)$ 

#### Step 3: Statistic Analysis on output

• Mean  $\mu_Y =$ 1  $\frac{1}{N} \sum_{i=1}^N y_i$ 

• Standard deviation 
$$
\sigma_Y = \sqrt{\frac{1}{N-1} \sum_{i=1}^N (y_i - \mu_i)^2}
$$

• The probability of failure  $p_f =$  $N_f$  $\overline{N}$  $N_f$  is the number of failures.  $N_f$  = number of  $y_i$ <0,  $i = 1, 2, \cdots, N$ 

## FORM vs MCS

- FORM is more efficient
- FORM may not be accurate when a limit-state function is highly nonlinear
- MCS is very accurate if the sample size is sufficiently large
- MCS is not efficient

#### Example - FOSM



- $L = 100$  in,  $t = 2$  in,  $w = 4$  in,  $E = 30 \times 10^6$  psi
- $X = (P_x, P_y), P_x \sim N(500, 60^2)$  lb,  $P_y \sim N(1000, 100^2)$ Ib,  $P_x$  and  $P_y$  are independent
- Allowable deflection  $D_0 = 3$  in

• 
$$
Y = g(\mathbf{X}) = D_0 - \frac{4L^3}{Ewt} \sqrt{\left(\frac{P_x}{w^2}\right)^2 + \left(\frac{P_y}{t^2}\right)^2}
$$

• 
$$
p_f = \Pr\{Y = g(\mathbf{X}) < 0\}
$$

## Example - FOSM

• 
$$
\mu_Y = g(\mu) = D_0 - \frac{4L^3}{Ewt} \sqrt{\left(\frac{P_X}{w^2}\right)^2 + \left(\frac{P_Y}{t^2}\right)^2} = 3 - \frac{4(100^3)}{30 \times 10^6 (4)(2)} \sqrt{\left(\frac{500}{4^2}\right)^2 + \left(\frac{1000}{2^2}\right)^2} = 0.6708
$$

• 
$$
\frac{\partial g}{\partial P_x} = -\frac{4L^3}{Ewt} \frac{P_x}{w^4} \frac{1}{A} = -3.7268e - 03
$$

• 
$$
\frac{\partial g}{\partial P_y} = -\frac{4L^3}{Ewt} \frac{P_y}{t^4} \frac{1}{A} = -4.6585e - 04
$$

where 
$$
A = \sqrt{\left(\frac{P_x}{w^2}\right)^2 + \left(\frac{P_y}{t^2}\right)^2}
$$

## Example - FOSM

• 
$$
\sigma_Y = \sqrt{\left(\frac{\partial g}{\partial P_x}\right)^2 \sigma_{P_x}^2 + \left(\frac{\partial g}{\partial P_y}\right)^2 \sigma_{P_y}^2} = 0.2284
$$

• 
$$
p_f = \Phi\left(\frac{-\mu_Y}{\sigma_Y}\right) = \Phi\left(\frac{-0.6708}{0.2284}\right) =
$$
  
 $\Phi(-2.9367) = 1.70 \times 10^{-3}$ 

#### Example - MCS



- $L = 100$  in,  $t = 2$  in,  $w = 4$  in,  $E = 30 \times 10^6$  psi
- $X = (P_x, P_y), P_x \sim N(500, 100^2)$  lb,  $P_y \sim N(1000, 100^2)$  lb,  $P_x$  and  $P_y$  are independent
- Allowable deflection  $D_0 = 3$  in

• 
$$
g(\mathbf{X}) = D_0 - \frac{4L^3}{Ewt} \sqrt{\left(\frac{P_x}{w^2}\right)^2 + \left(\frac{P_y}{t^2}\right)^2}
$$

•  $p_f = Pr{g(X) < 0}$ 

## 100 and 1000 Simulations



## 1e5 Simulations

• More simulations, More accurate result



# Reliability –Based Design (RBD)

Design without considering uncertainty: Low reliability

Nominal design point

Actual design points

 $\bullet$ 



Design with considering uncertainty: high reliability



 $X_1$ 

#### RBD

- RBD ensures that a design has the probability of failure less than an acceptable level, and
- therefore ensures that events that lead to catastrophe are extremely unlikely.
- RBD is achieved by maximizing cost and maintaining reliability at a required level.

## Conclusions

- For important mechanical components in important applications,
- a factor of safety may not be sufficient to account for uncertainties;
- it is imperative to consider reliability.
- Uncertainty can be modeled probabilistically.
- Reliability can be estimated by FOSM and MCS.